



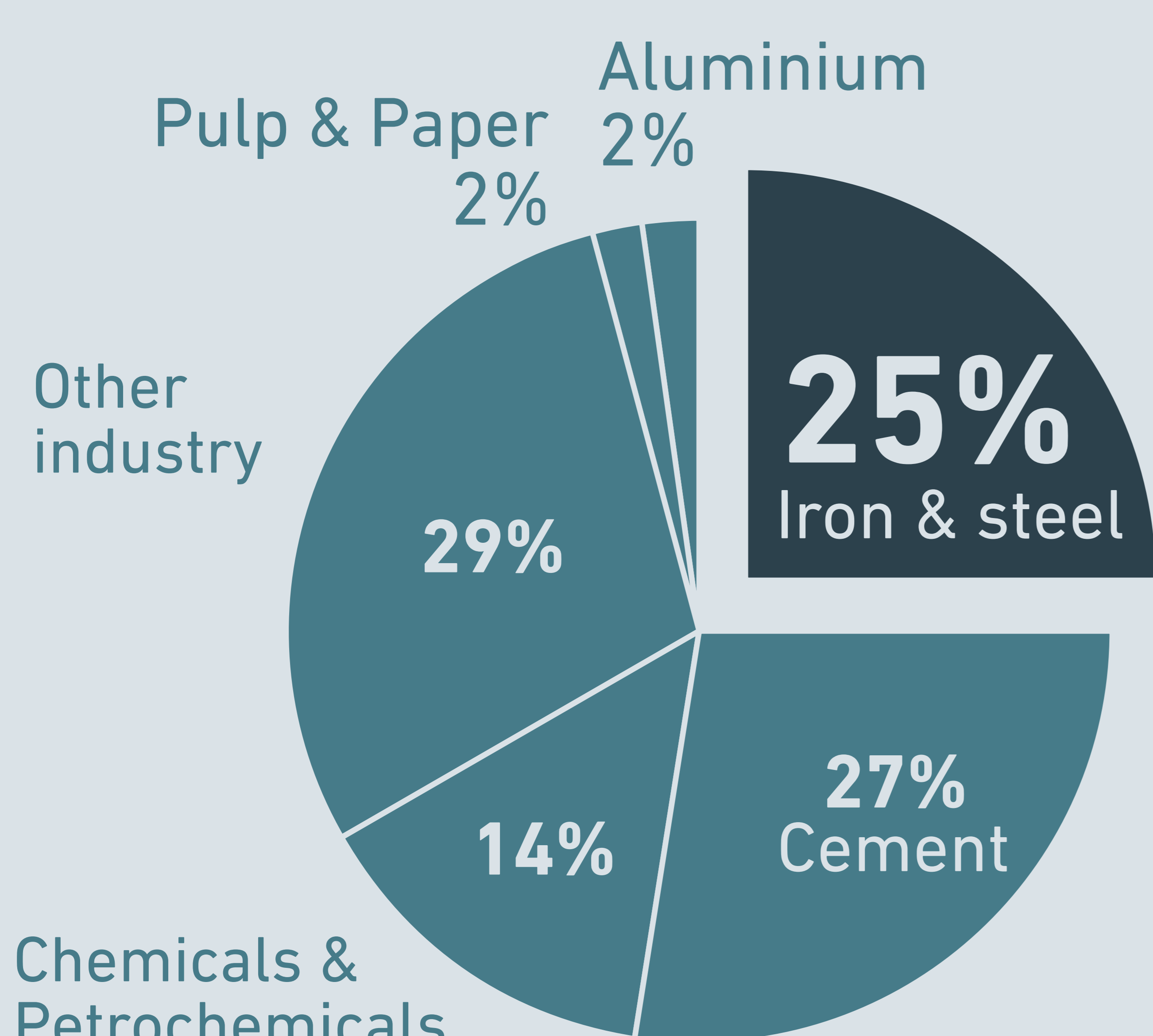
# DECARBONISING STEEL WITH HYDROGEN

The iron and steel industry is responsible for up to 10 percent of global greenhouse-gas emissions. Switching from carbon to hydrogen as a feedstock will replace CO<sub>2</sub> emissions with harmless steam emissions. The task is technologically feasible, but momentous in scale.



## CO<sub>2</sub> EMISSIONS FROM THE STEEL INDUSTRY

### TOTAL INDUSTRY CO<sub>2</sub> EMISSIONS

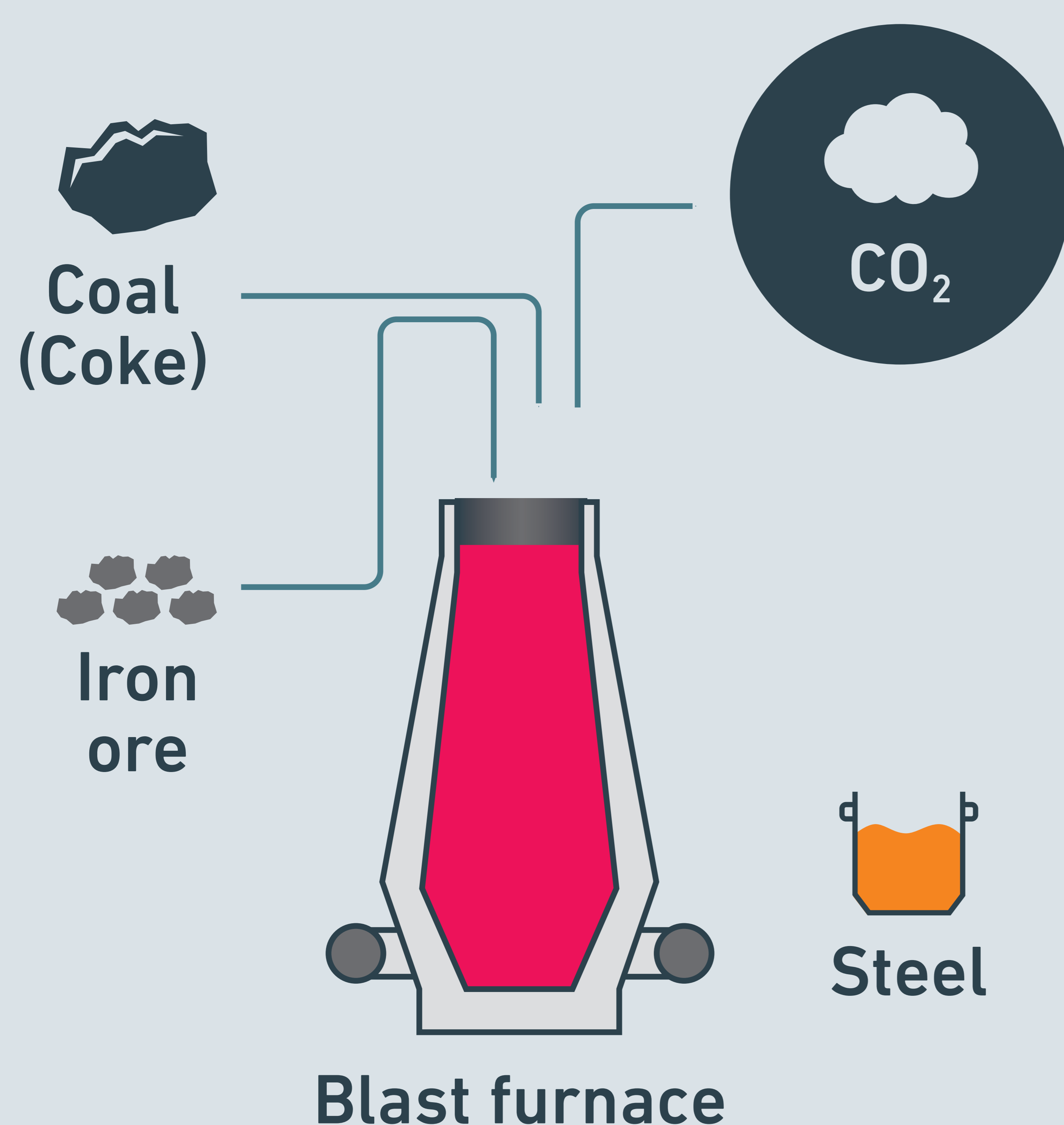


GLOBAL ANNUAL STEEL PRODUCTION  
**1,869 Mt**

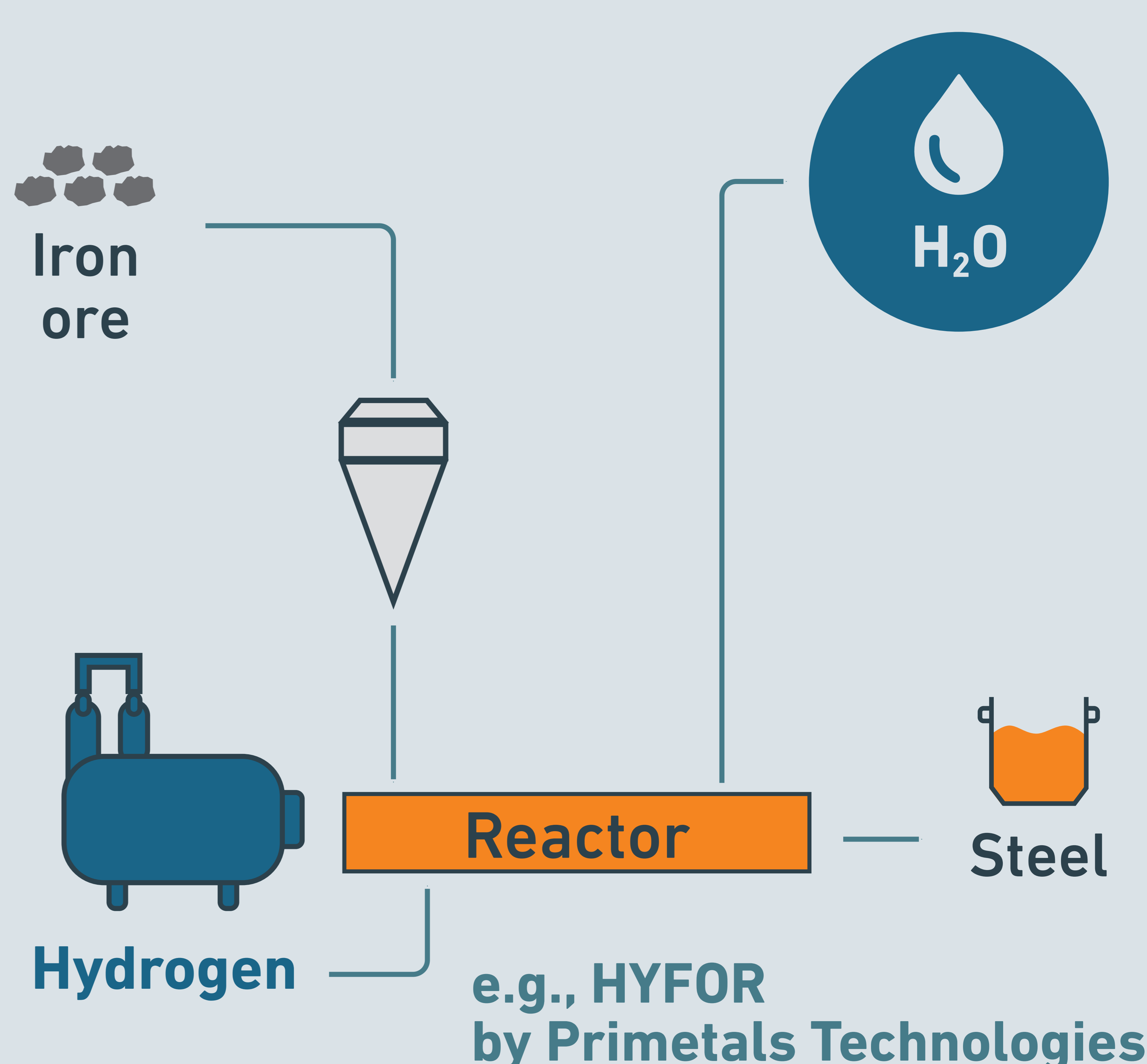


CO<sub>2</sub> EMISSIONS  
**3.7 Gt**

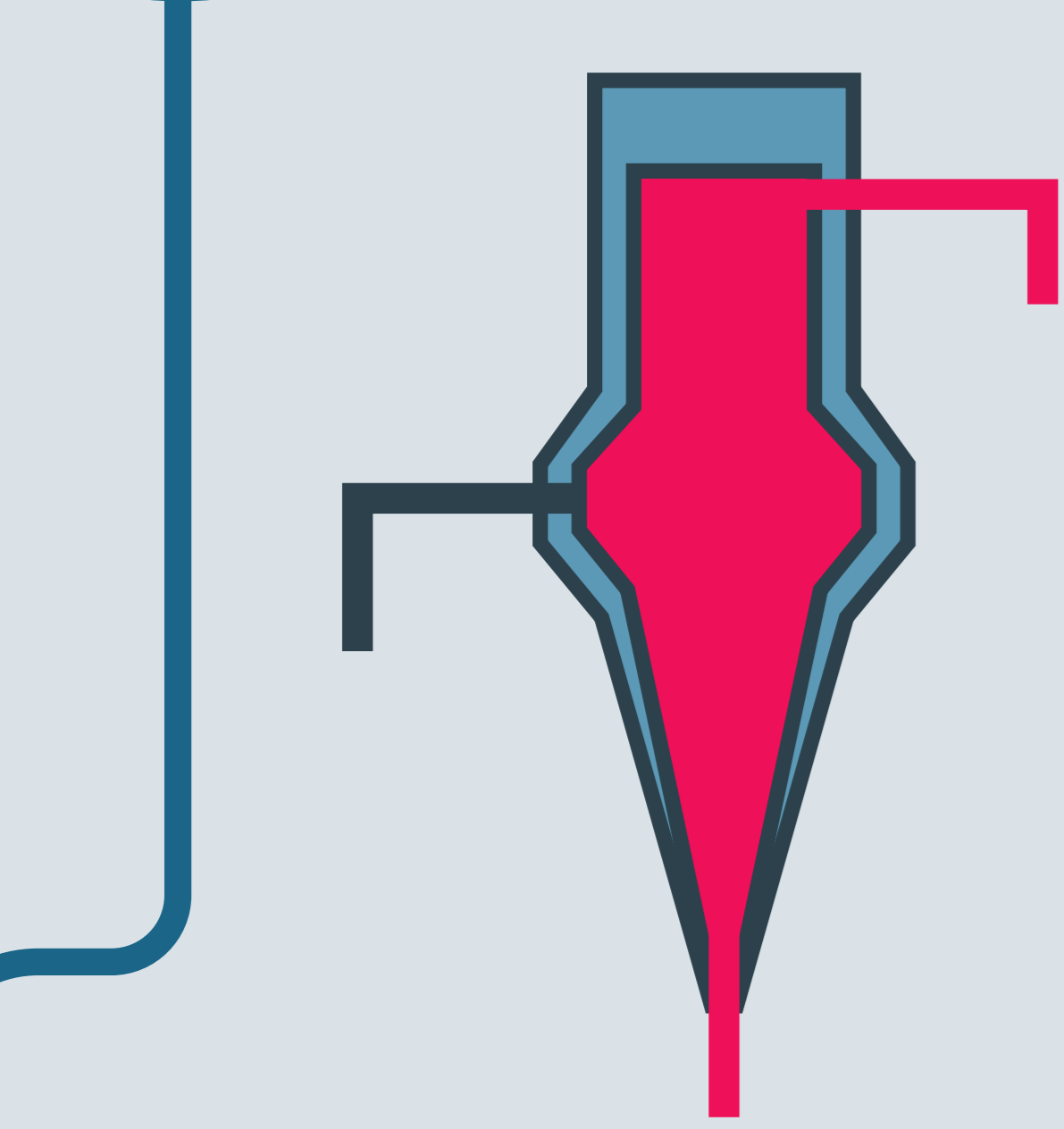
## TRADITIONAL ROUTE



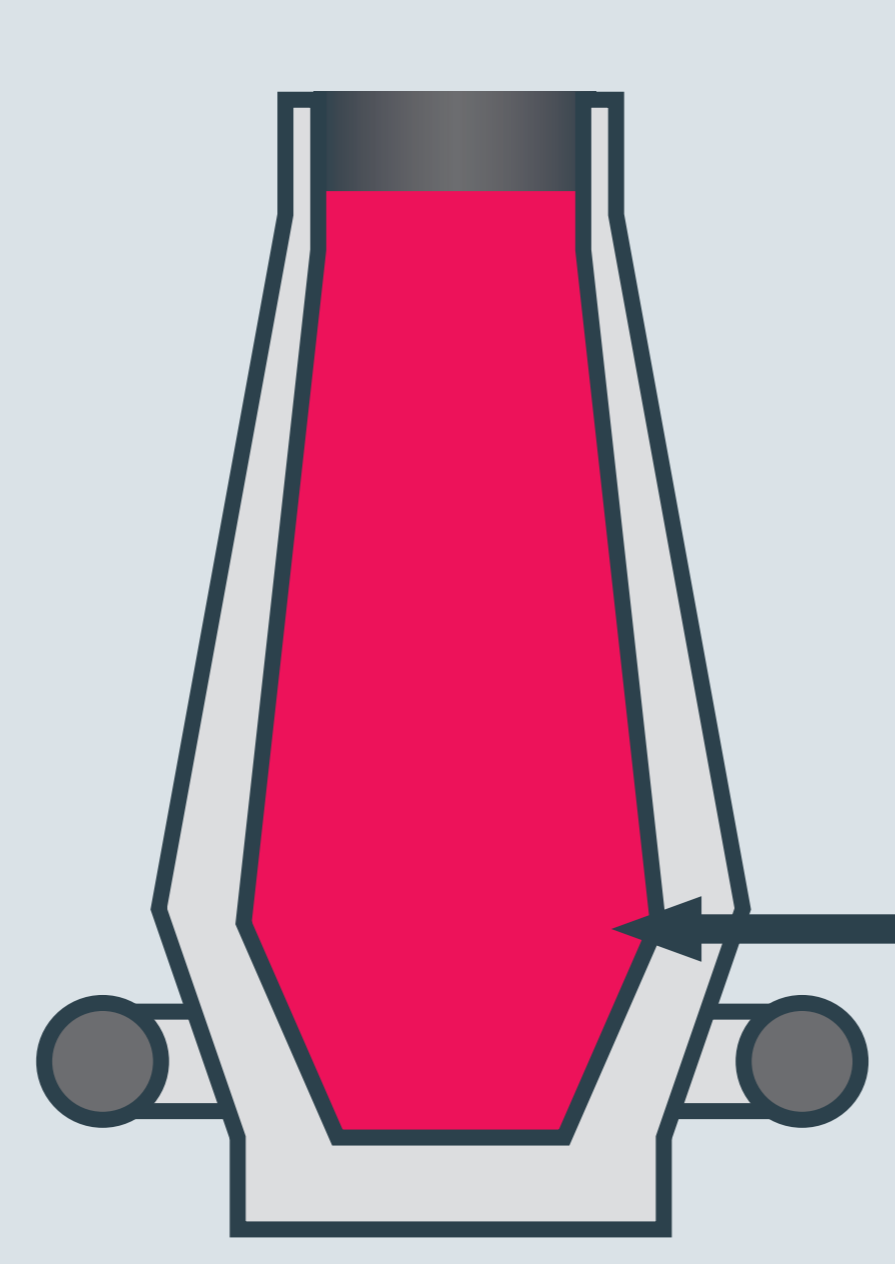
## HYDROGEN-BASED



## MORE H<sub>2</sub> APPLICATIONS



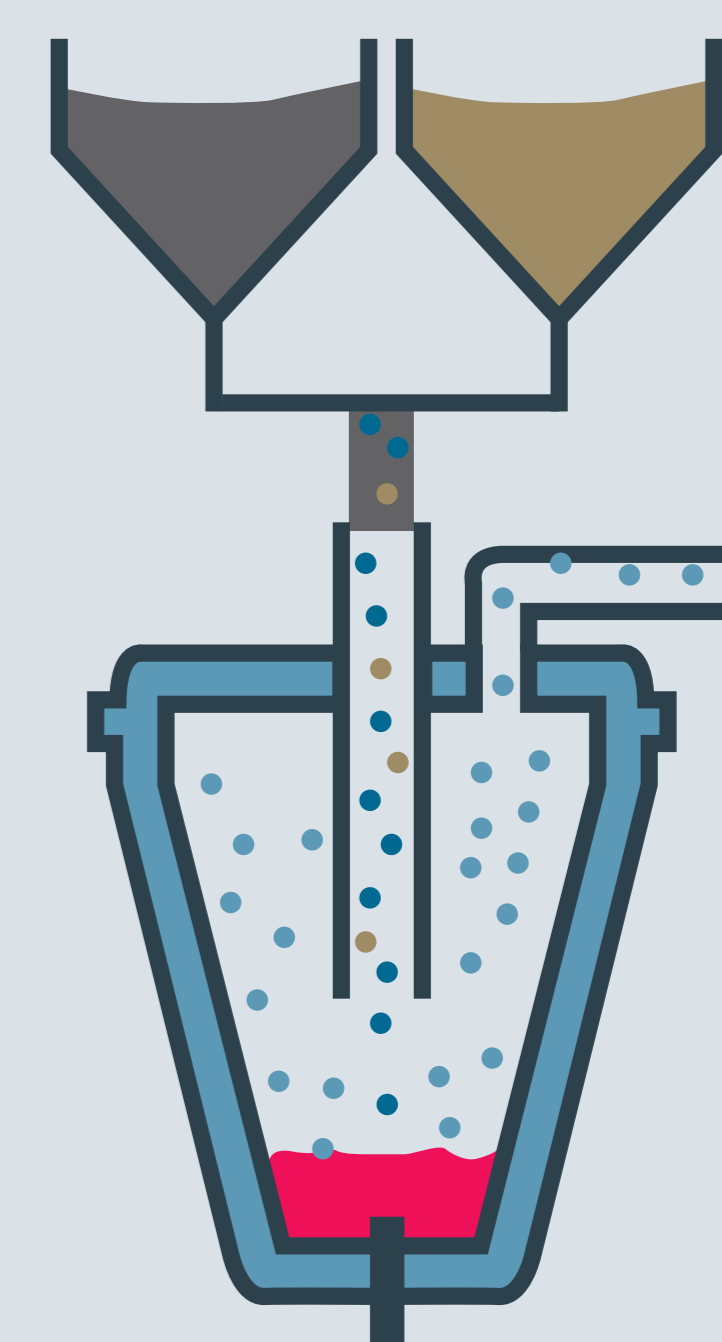
**DIRECT REDUCTION**  
replacing natural gas in shaft furnaces



**H<sub>2</sub> INJECTION**  
replacing coal in blast furnaces



**H<sub>2</sub> BURNERS**  
replacing natural gas

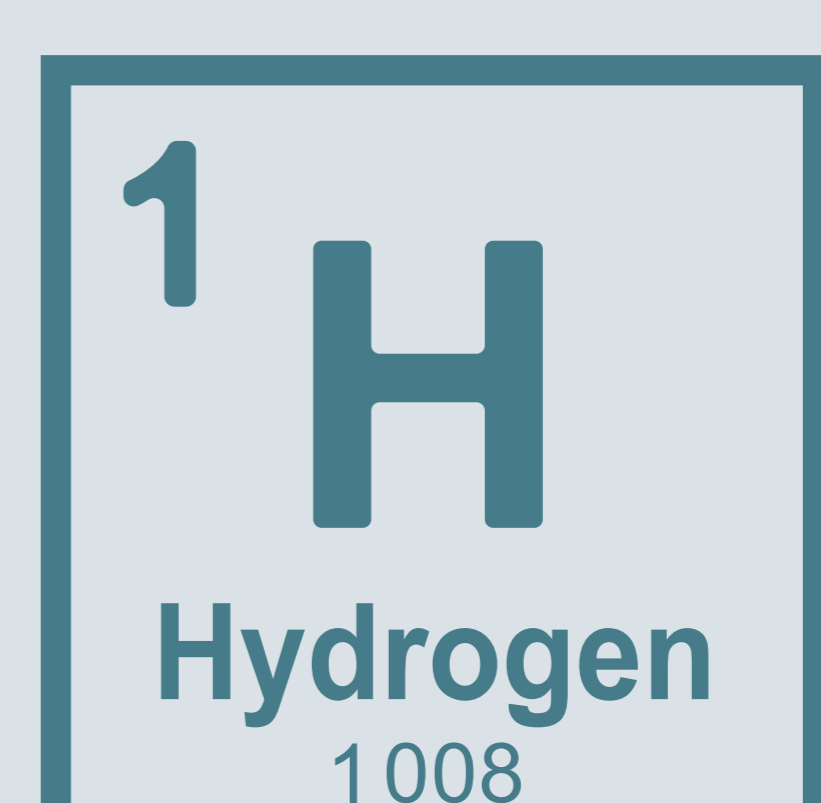
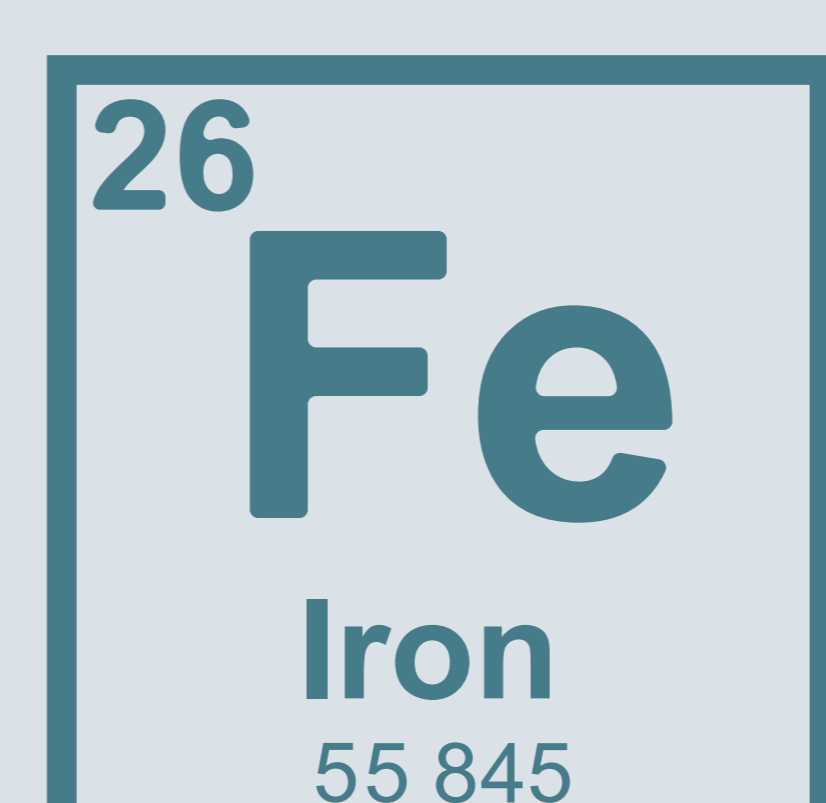


**HYDROGEN PLASMA SMELTING REDUCTION**  
replacing coal



## HYDROGEN STEELMAKING

**1,308 Mt**  
of production capacity to convert

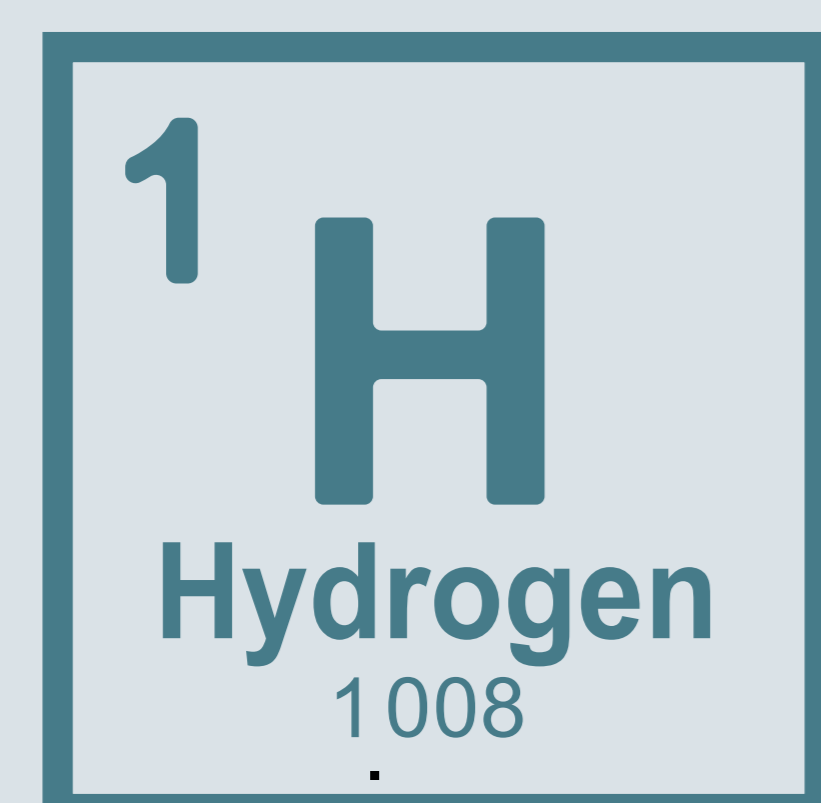


requires approx.  
**1t** steel      **55 kg** H<sub>2</sub>

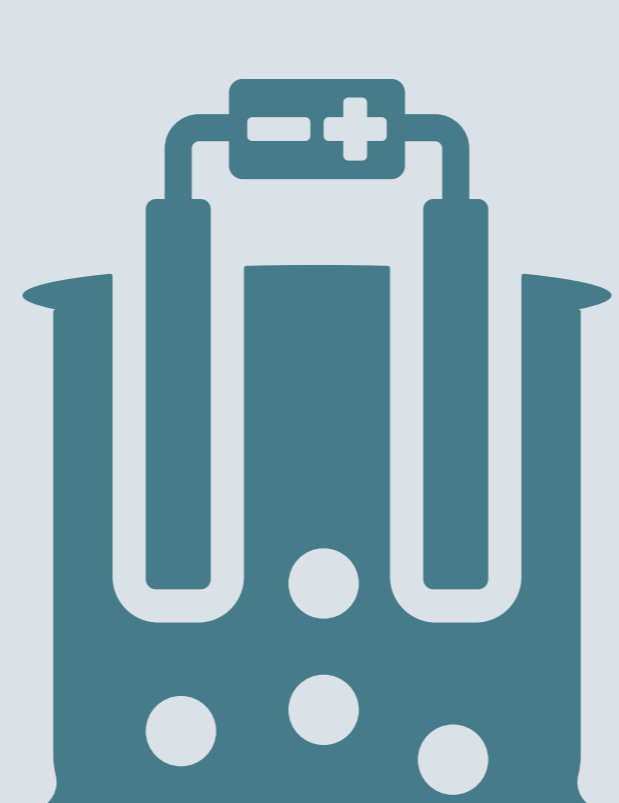


**NET-ZERO EMISSIONS**

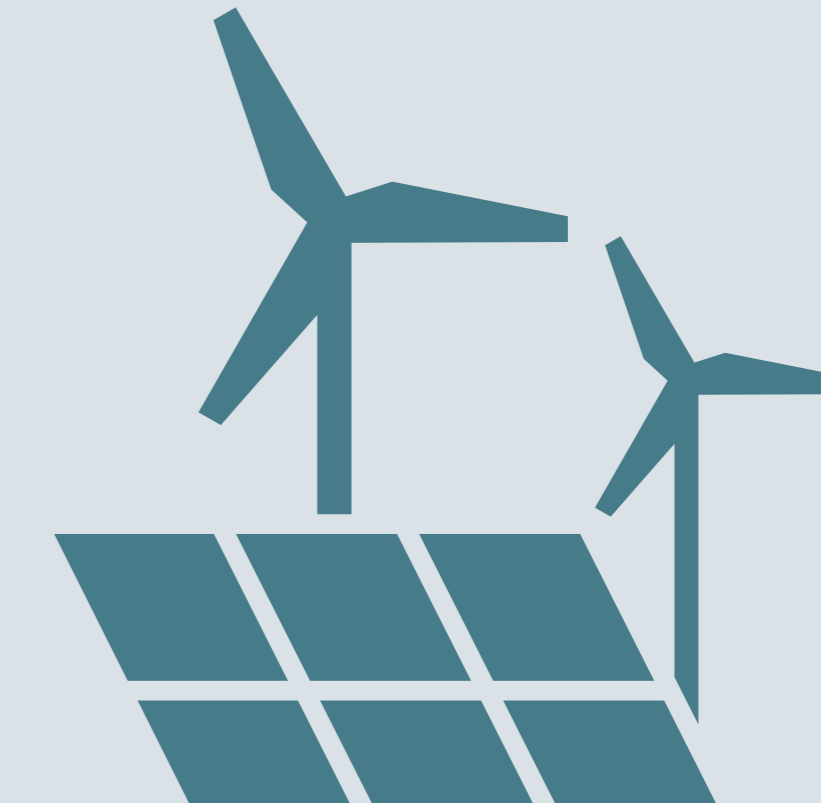
## WHAT WILL IT TAKE?



**72,000,000 t**  
of hydrogen per year



**500 GW**  
of electrolyser capacity



**4,000 TWh**  
of green electricity per year